



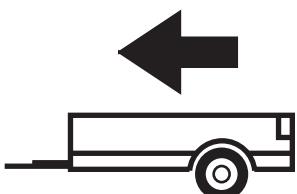
PEUGEOT 307 htb. PEUGEOT 308 htb.

2001 -
2007 -

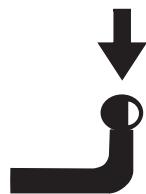
Cat. No. P/021

E20

E20 55R-01-1447



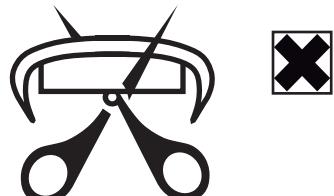
1700Kg



60Kg

D = 8,06kN

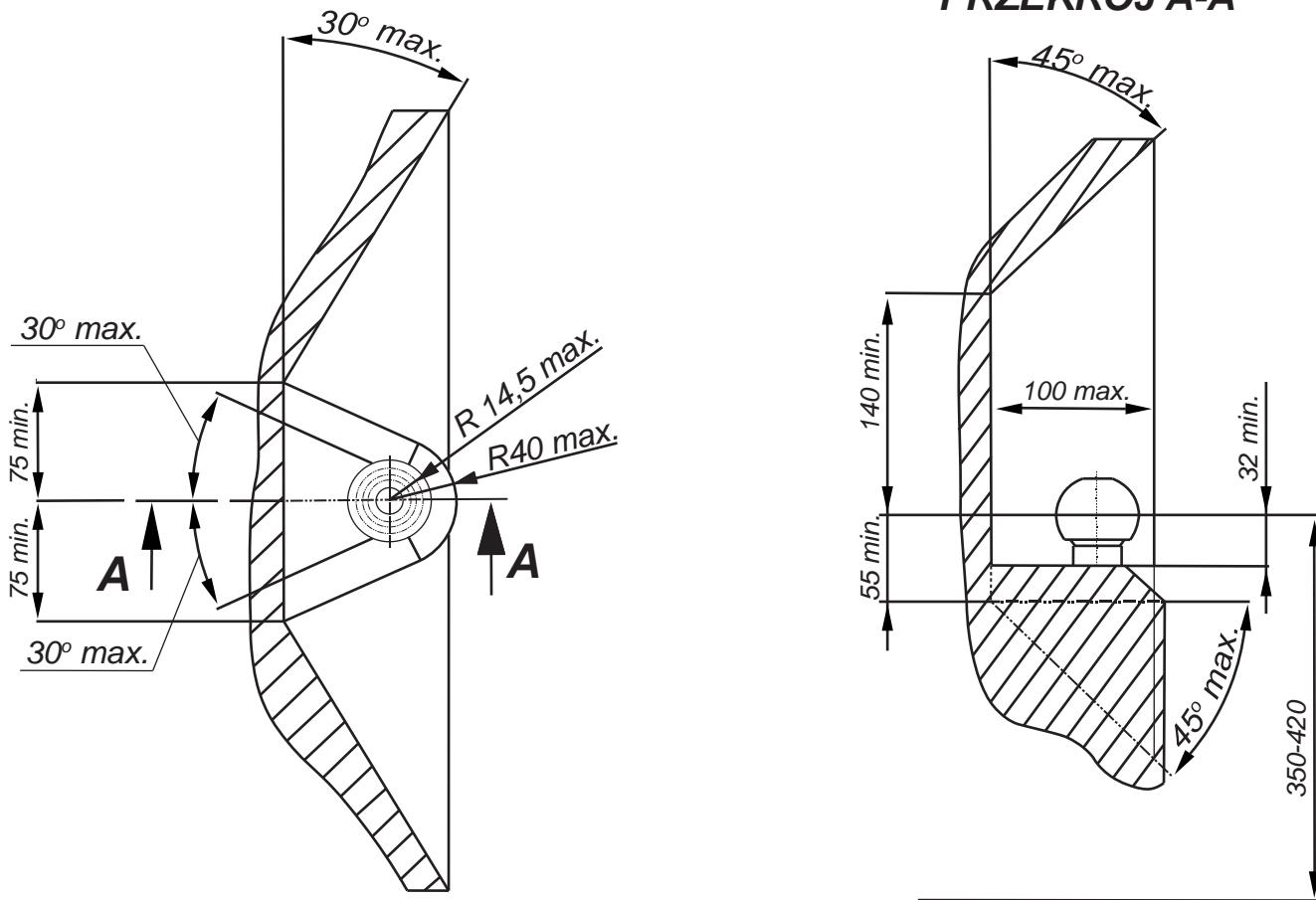
$$D \text{ (kN)} = \frac{\text{MAX kg} \times \text{MAX kg}}{\text{MAX kg} + \text{MAX kg}} \times 0,00981$$



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PRZEKRÓJ A-A



PL Należy zagwarantować przestrzeń swobodną według załącznika VII, rysunek 25a/b Regulaminu EKG ONZ 55.01 przy dopuszczalnym ciężarze całkowitym pojazdu.

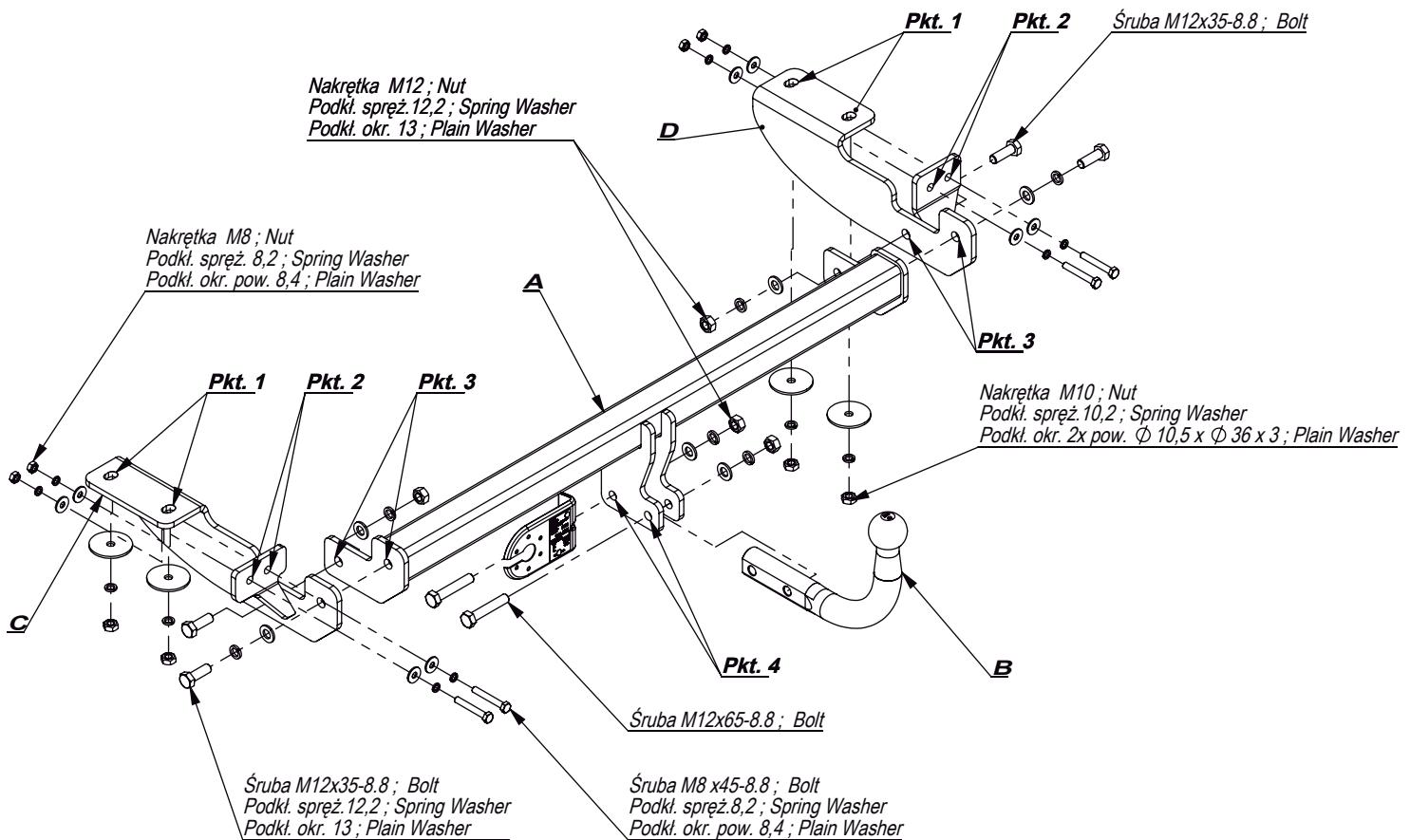
GB The clearance specified in appendix VII, diagram 25a/b of Regulation No. 55.01 UN EU must be guaranteed at laden weight of the vehicle.

F L'espace libre doit etre garanti conformement a l'annexe VII, illustration de la reglements 55.01 CE pour un poids total en charge autorise du vehicule.

D Der Freiraum nach Anhang VII, Abbildung 25a/b der Vorschriften 55.01 EG ist zu gew 25a/b ahrleistenbei zulässigem Gesamtgewichtdes Fahrzeuges.

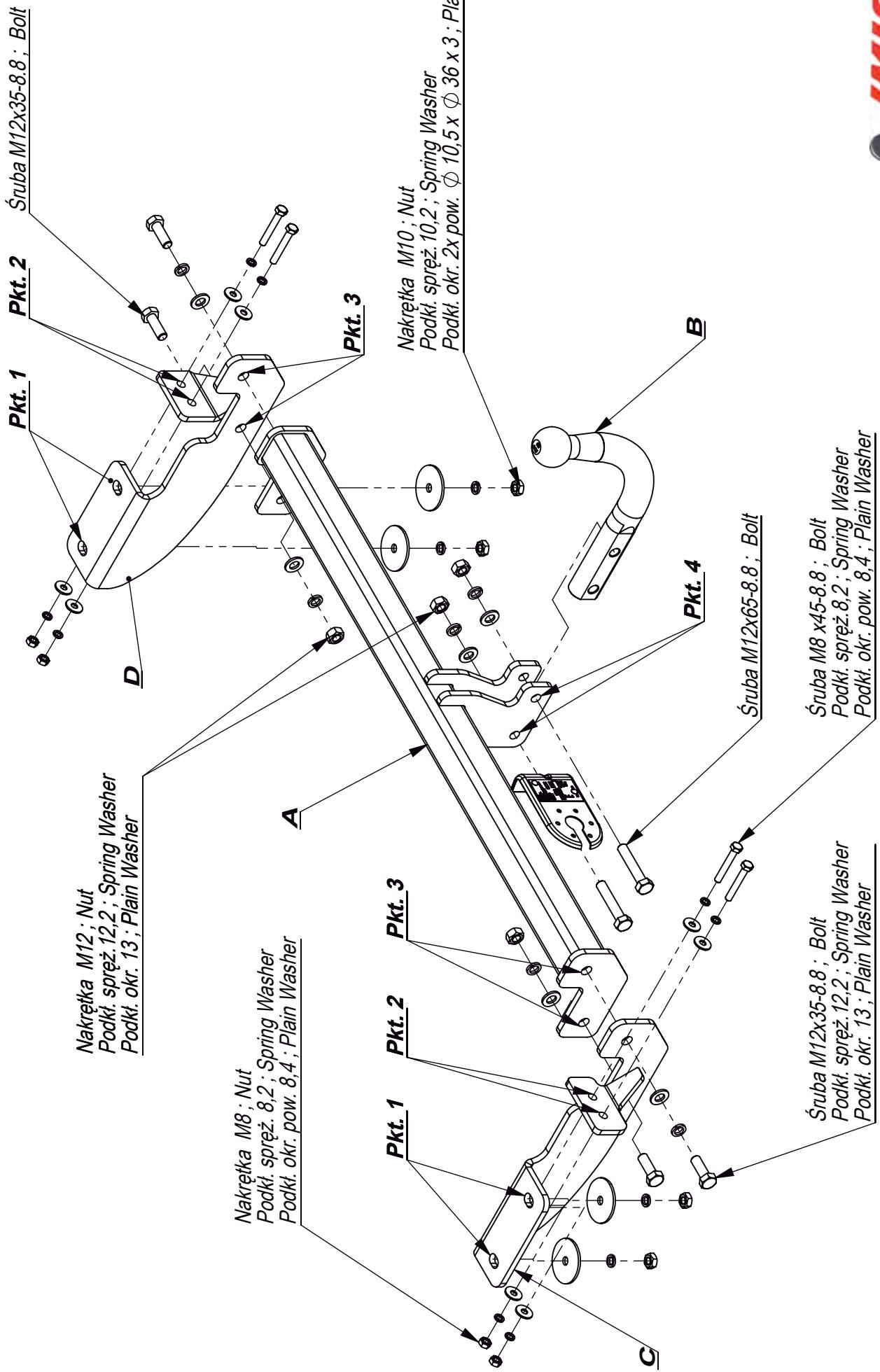
Moment skręcający dla śrub i nakrętek (8.8) Torque settings for nuts and bolts (8.8)	
M8	25Nm
M10	55Nm
M12	85Nm
M14	135Nm
M16	195Nm





	A	
	x1	
	B	
	x1	
	C	
	x1	
	D	
	x1	
	E	
	x1	

	M12x70 8.8	2
	M12x35 8.8	4
	M8x45 8.8	4
	M12	4
	M10	4
	M8	4
	12,2	6
	10,2	4
	8,2	4
	13	6
	10,5	4
	Ø23xØ8,5x2	8
	Ø10,5xØ30x3	4



P/021
Nr katalogowy
Peugeot 307 hb. od 01 - >
Marka

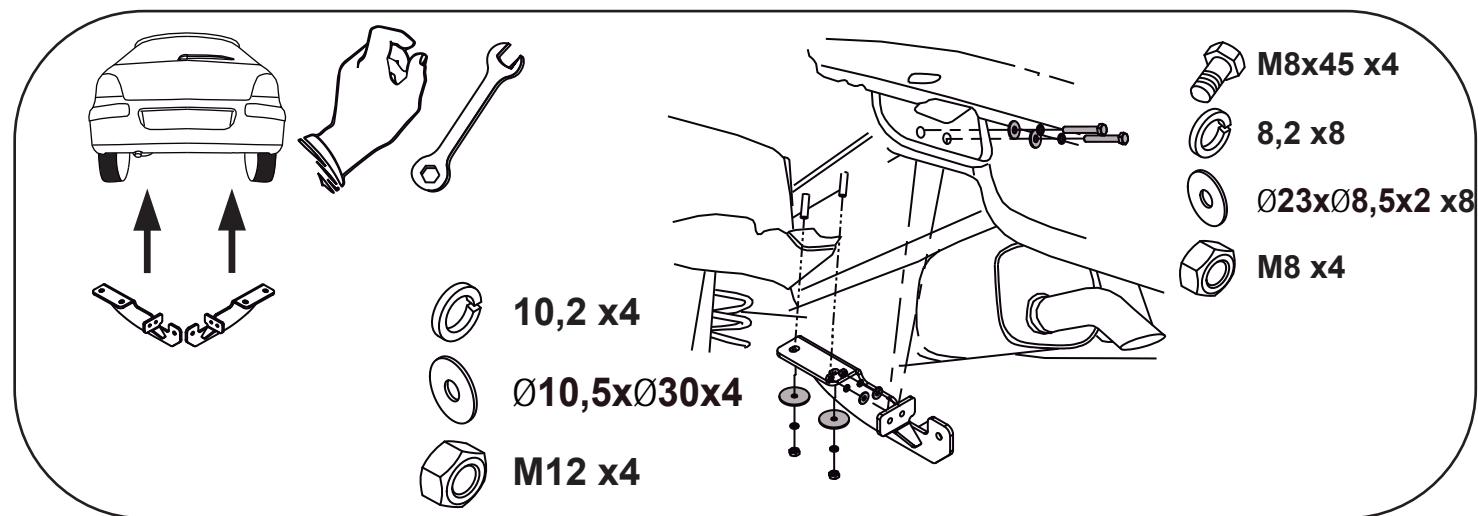
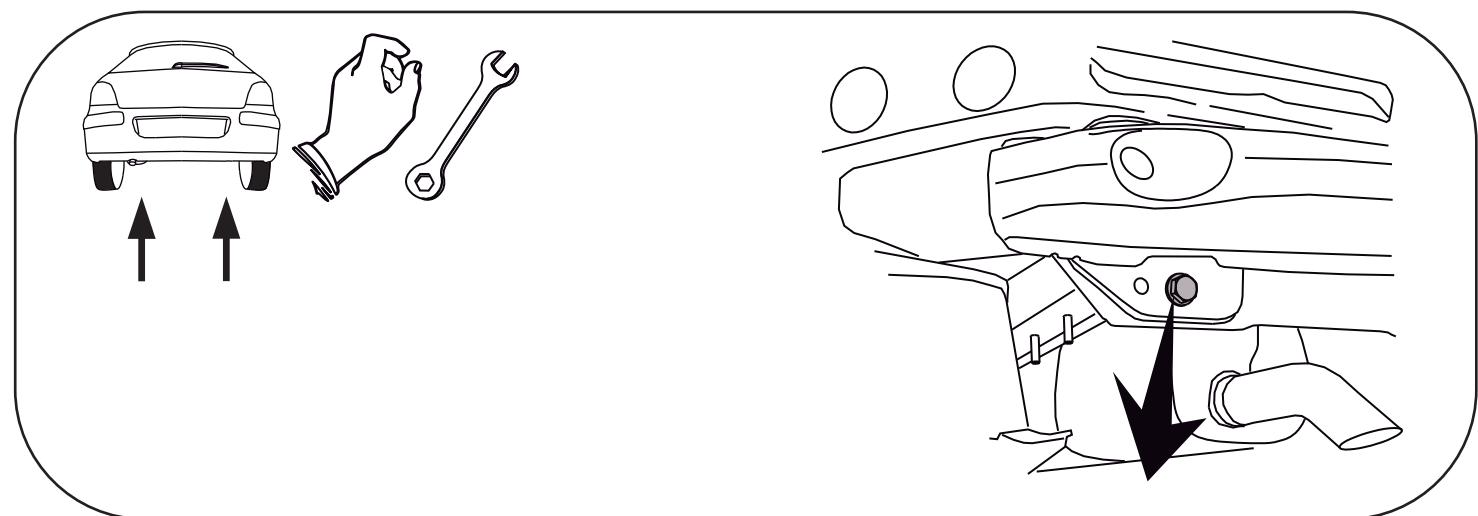
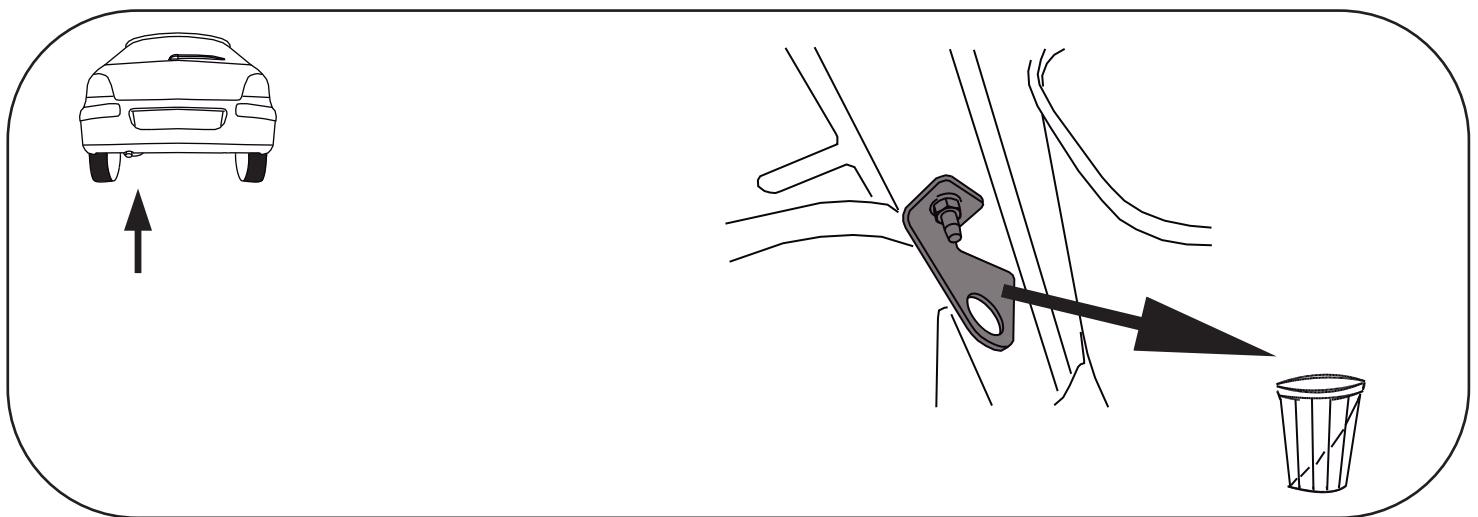
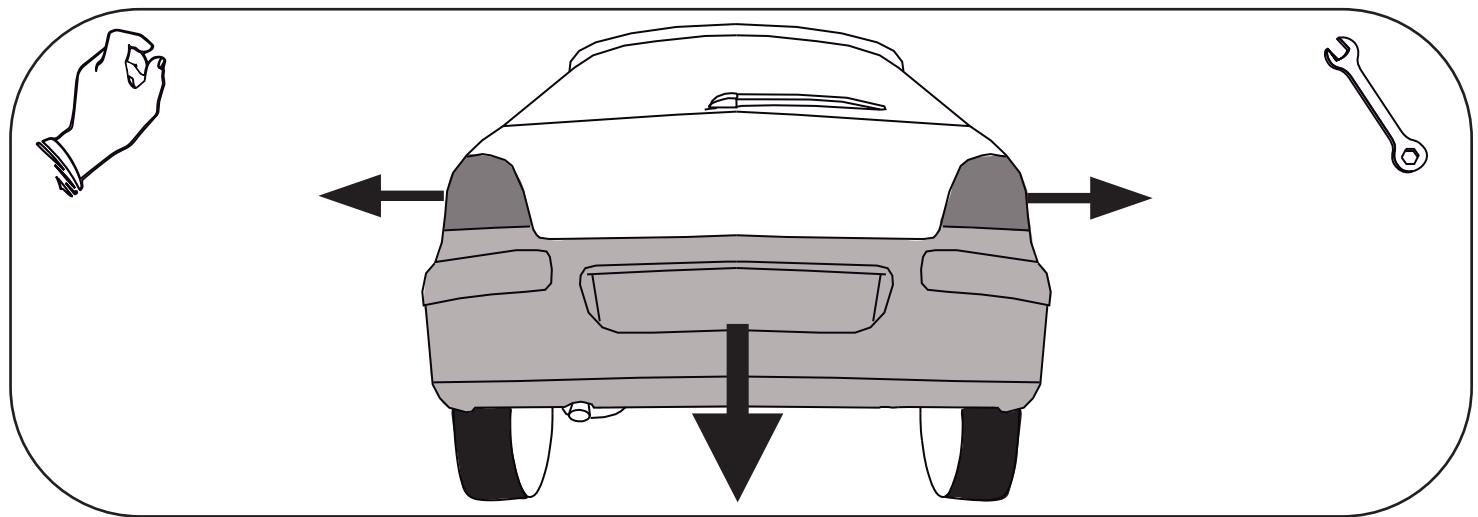
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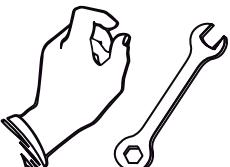
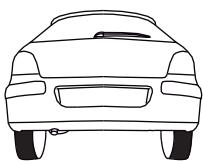
HAKPOL
MiotA

- Odkręcić zderzak.
- Od tylnego pasa odkręcić belkę zderzeniową (nie będzie już wykorzystana).
- Elementy zaczepu C i D przykręcić lekko do podłużnic, na wystające śruby nakrętkami M10 (pkt 1) oraz do tylnego pasa śrubami M8x45 8.8 (pkt 2).
- Do elementów zaczepu C i D przykręcić belkę zaczepu A śrubami M12x35 8.8 (pkt 3).
- Dokręcić wszystkie śruby z momentem wg tabeli.
- Przykręcić zderzak.
- Przykręcić kulę i blachę gniazda elektrycznego.
- Podłączyć instalację elektryczną.

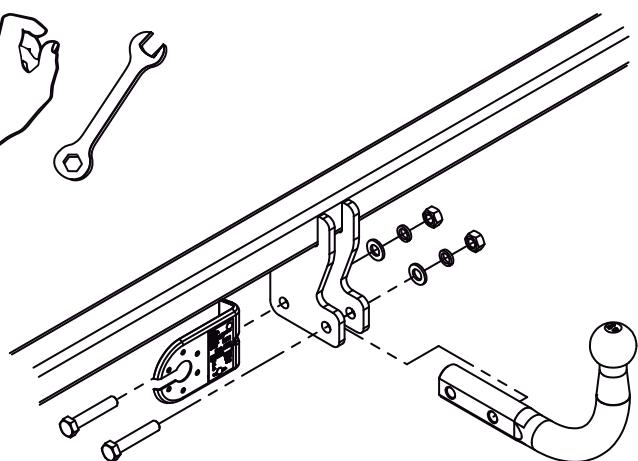
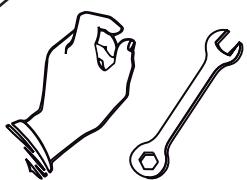
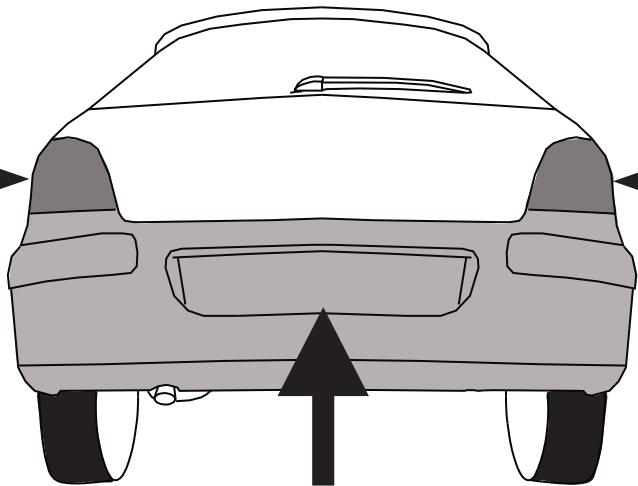
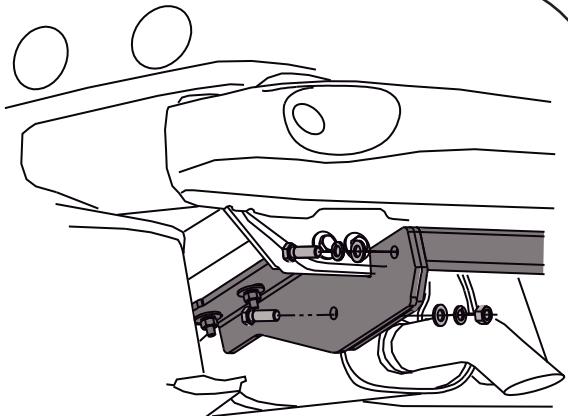
- Unscrew the bumper.
- Unscrew the bumper bar from the rear belt (it will not be used any more).
- Screw slightly the elements C and D to the metal clamps, on the protruding bolts with nuts M10 (point 1) and to the rear belt with bolts M8x45 8.8 (point 2).
- Screw the main bar A to the elements C and D with bolts M12x35 8.8 (point 3).
- Tighten all the bolts according to the torque setting- see the table.
- Screw the bumper.
- Fix the ball and electric plate.
- Connect the electric wires.

- Dévisser le pare-chocs
- Déposer le butoir de l'ail arrière de voiture, (il ne sera plus utilisé).
- Serrez légèrement les éléments du crochet C et D aux longerons par boulons avec des écrous M10 (point 1) et à la ceinture arrière par les boulons M8x45 8.8 (point 2).
- Serrez les ocle du Rochet A au Rochet C et D par les boulons M12x35 8.8 (point 3).
- Serrer tous les boulons avec un couple de serrage selon tableau.
- Serrez le pare-choc.
- Visser le crochet d'attelage et socle de prise électriquepar.
- Raccorder le circuit électrique.





- M12x35 x4**
- 12,2 x4**
- 13 x4**
- M12 x2**



- M12x70 x2**
- 12,2 x2**
- 13 x2**
- M12 x2**